



TRU-FRAME®
A name you can build on.

D200 EXTRUDED PATIO K.D. KIT FABRICATION INSTRUCTION SHEET

1. Determine the size of your screen door.
2. Cut the top rail, bottom rail and side rails to proper size. Cut equal amount off of each end on tops, bottoms and sides except the blank side rail. Excess can be cut from one end.

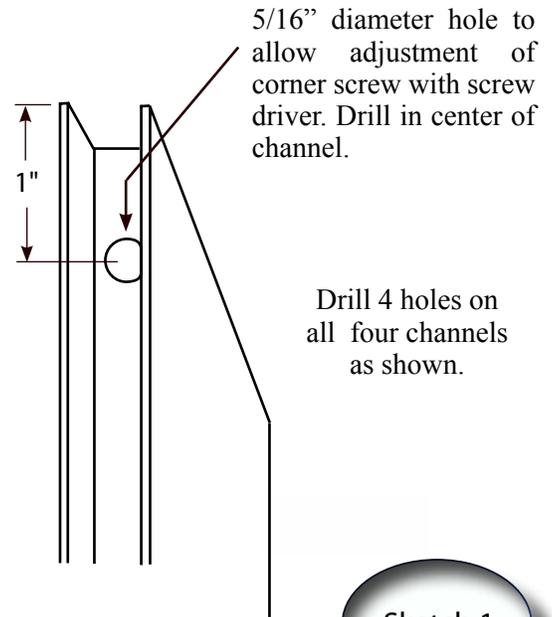
EXAMPLE: Screen Size 36" X 78-1/2" (Use 38" X 81" Kit)

- (a) Cut 1 inch off each end of top and bottom rails.
- (b) Cut 1-1/4 inches off each end of side rail that is punched.
- (c) Cut 2-1/2 inches off one end of side rail that is blank.

3. Drill four 5/16" diameter holes in side rails as shown in SKETCH #1.

4. Install corner brackets in top and bottom rails with hammer. Then with a rubber mallet or block of wood insert one side rail at a time on to bottom rail. Next insert top rail and drive together as equal as possible.

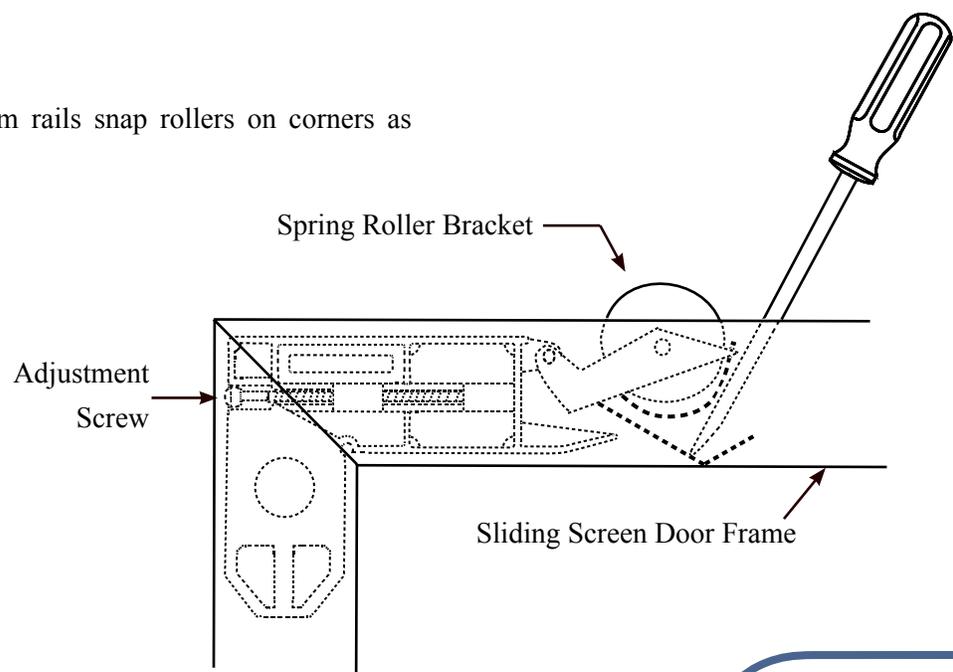
5. On both top and bottom rails snap rollers on corners as shown in SKETCH #2.



Drill 4 holes on all four channels as shown.

Sketch 1

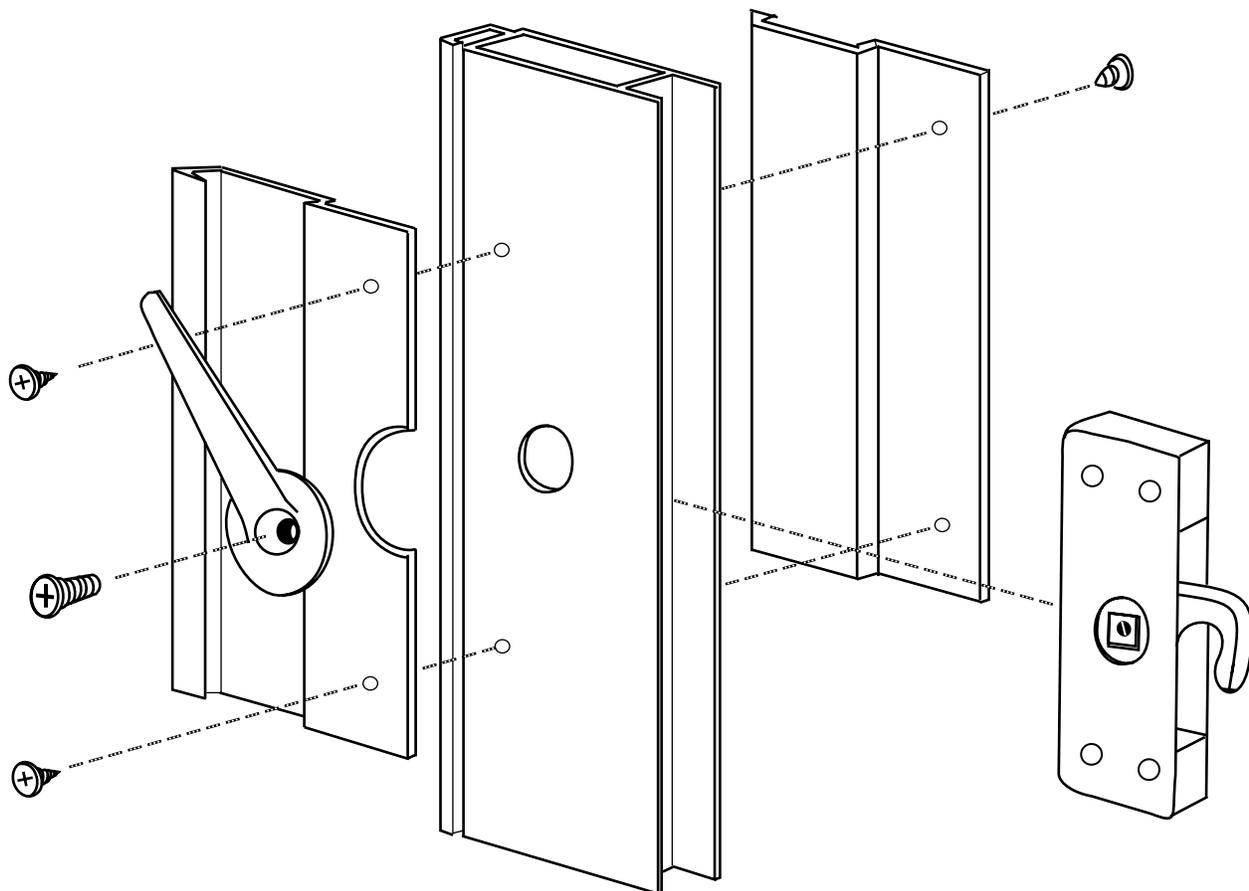
Sketch 2





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6. Install screen fabric in assembled frame.
7. Install bug seal on trailing rail (blank side). Trim as necessary.
8. Next install lock, lock handle and flush handles as shown in SKETCH #3.
9. You are now ready to install screen door on job.



Sketch 3